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## **LIME-CEMENT PLASTER HD KS 35/65 FIBRE**



### **Product description**

Fescon Lime-cement Plaster HD KS 35/65 is an air entrained, fibre-reinforced, lime cement based dry mortar with a low water absorption. Maximum grain size 3 mm (available to order in 1.2 mm grain size).

- Just add water
- Pumpable
- Extremely weather-resistant
- Breathable

### **Applications**

- On-site insulation plastering
- Insulation plastering at the element factory
- Thick-layer plastering
- Adjusting plastering indoors and outdoors
- Thick frame fills

The product is listed in the portal for building products that can be used in Nordic Swan Ecolabelled buildings.

#### Instructions

### Mixing

Add the dry material to the water and mix with a concrete mixer for around ten minutes. With a power mixer or a drill paddle, around two to three minutes of mixing is sufficient. Allow the plaster to stand for around ten minutes and mix it again for a short while. When using an automatic mixer, ensure that the amount of water does not get too high.

#### Work instructions

Apply the plaster with a plaster trowel or a pump. A suitable thickness for one layer is 15 mm. If the layer thickness exceeds 20 mm, the work must be done in several layers. Allow the previous layer to dry for one or two days before applying the next layer. In dry conditions, the base must be wetted before applying a new layer of plaster.

#### **Waste handling**

Storage and handling of waste

See the separate storage and disposal instructions https://www.fescon.fi/en/material-bank





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# **Technical information**

Material usage	approx. 1.4 kg/1 mm layer
Water requirement	approx. 4.5 l/25 kg
Finished compound	12 - 13 l / 25 kg
Туре	powder
Colour	according to agreement
Maximum grain size	3 mm (1.2 mm)
Package size	25 kg
Storage	storage time in a dry location approx. 1 year
Density	1.5 kg/m <sup>2</sup>
Lowest usage temperature	+5°C
Workability time	1-3 h
Flexural bond strength	0.5 MPa
Reaction to fire	A1
Flow/plasticity	plastering: approx. 170 mm Hägermann flow masonry: approx. 170 mm Hägermann flow grouting: approx. 120 mm Hägermann flow