

Hämeenkatu 9  
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www.fescon.fi

## FESCOFINE



### Product description

Fescon Fescofine is a special cement-based, fast-setting and fast-drying versatile finishing compound for floor, wall, and ceiling surfaces. Suitable for both indoor and outdoor use.

- For layer thicknesses of 0 - 5 mm, maximum thickness of 10 mm in patch filling
- Manually levelled
- Easy to work with
- Coatable approx. 2 h
- Paste-like consistency

### Applications

- For rapid smoothing of concrete surfaces
- For patching holes and correcting slopes in concrete floors
- For repairing and levelling concrete stairs
- For repairing concrete surfaces, including walls and ceilings
- Suitable for indoor and outdoor use

**The product is listed in the portal for building products that can be used in Nordic Swan Ecolabelled buildings.**

### Instructions

#### Base

- Concrete substrates
- The base is clean, solid and vacuum-cleaned
- Loose layers, cement paste, and other impurities have been mechanically removed to ensure adhesion
- Smooth concrete surfaces should be coarsened
- Sufficient strength, load-bearing capacity and immobility
- The tensile strength of the base must be > 1.0 MPa
- The temperature of the underfloor structure is > +10°C and relative humidity < 95% RH The relative humidity of the underfloor structure affects the setting of the floor levelling compound

#### Priming

- Priming is performed according to the instructions of Fescon Adhesive Promoter or Flow Primer, depending on the base
- Impermeable surfaces, such as ceramic tiles, epoxy and metal surfaces, are pre-treated according to the instructions for Fescon Primer PLUS
- No primers are used in outdoor installations. To prime the surface, wet it with water roughly an hour before applying Fescofine. The surface should be matte there must be no puddles of water on the surface



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## Work instructions

- Working time is around 15 minutes from adding the water
- The work area must be completely protected from wind, draft, sun and rain.
- During work, the indoor temperature must be +10°C...+25°C and the relative humidity more than RH 40%.
- A sack (20 kg) of plaster is mixed with 6.0–6.5 litres of cold water.
- Do not use any excess water, because it weakens the finishing plaster's strength properties, increases the risk of bleeding and extends the drying period.
- Mix into a smooth paste with a mixing paddle connected to a power drill.
- The finishing plaster is spread with a steel trowel on the surface to be levelled
- Wash the tools with water immediately after finishing work
- Remove dried levelling compound mechanically

## Coating

- The floor compound can be waterproofed directly with products from the certified Fescon waterproofing system
- Can be covered with ceramic tiles, plastic coatings, textile mats, vinyl tiles, wood parquet or laminate, as well as cork
- However, it must be ensured that the levelling compound, concerning its technical properties, meets the requirements of the manufacturer of the floor covering and RYL for bases to be covered, with the entire structure in mind
- To dry properly, the finishing plaster requires a relative indoor air humidity of below RH 50% and temperatures above +20°C. Poor conditions compromise the strength of the finishing plaster and prolong the drying time

## Waste handling

Storage and handling of waste

See the separate storage and disposal instructions <https://www.fescon.fi/en/material-bank>

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## Technical information

<b>Material usage</b>	Approx. 1.5 kg/m <sup>2</sup> /1 mm
<b>Water requirement</b>	6.0 - 6.5 l / 20 kg
<b>Type</b>	Powder
<b>Binder</b>	Special cement
<b>Colour</b>	Bleached grey
<b>Maximum grain size</b>	0.1 mm
<b>Package size</b>	20 kg
<b>Storage</b>	Storage time in a dry location approx. 10 months
<b>Layer thickness</b>	0 - 5 mm
<b>Fibre</b>	Non-fibre reinforced
<b>Additives</b>	Substances improving workability, casein-free
<b>Usage temperature</b>	+10°C...+25°C
<b>Workability time</b>	Approx. 15 min
<b>Coatable</b>	Approx. 2 h (+20°C, RH 50 %)
<b>Walkable</b>	Approx. 0.5 h (+20°C, RH 50 %)
<b>Strength class</b>	C12
<b>Compressive strength</b>	Approx. 10 MPa after 1 day, final strength approx. 15 MPa (28 days, +20°C, RH 50%)
<b>Adhesion strength</b>	> 1.5 MPa to concrete (7 days, +20°C, RH 50%)
<b>Flexural bond strength</b>	F 5 (EN 13813)
<b>Surface tensile strength</b>	> 1.5 MPa (28 days, +20°C, RH 50 %) as with Fescorapid
<b>Frost resistance</b>	Frost resistant, suitable for indoor and outdoor use
<b>pH</b>	< 11 low alkaline (hardened material)
<b>Waterproofness</b>	Water-resistant

Limitation of liability, product use notes and restrictions: Please familiarize yourself with Fescon Oy's general terms of delivery and the design and work instructions related to the product.